

Installation & Loading Procedures of DBL

SUPPLIED: (1) 20' Dry Bulk Liner

REQUIRED: (4) 1.5" X1.5" X 94.5" Metal Bars

PROCEDURE:

STEP 1 INSPECTION & CLEAN

Inspect the container and sweep clean any debris. Also remove any protrusions in the container walls or floor that may come into contact with the liner.

STEP 2 INSTALLATION OF BULK LINER

Walk the liner to the nose of the container, unroll and open length wise. Tie the front bottom ties to the corner lash rings. Locate and secure the front top corner S-hooks to the lash rings located at the ceiling in the nose of the container. Walk to the rear of the liner and undo the zippered opening to allow air into the woven liner. This will help facilitate the rest of the installation process.

STEP 3 INSTALLATION OF METAL BAR & PROPER SECURE MEASURE

Locate the 7" sleeve on the rear bulkhead. Angle the sleeve to help the insertion of (1) 1.5" x 1.5" x 94.5" metal bar. Once the metal bar is inserted place the supplied loop strap around each end and then inserting the bar into the containers rear channel. The loop straps can now be clipped to the top corner lash ring or the cross bar located in the bar channel.

Locate the rear corner S-hooks and secure them to the corner lash rings located at the ceiling in the rear of the container. Secure the rear floor corner straps to the corners of the container lash rings

This liner is equipped with (2 sets of top and bottom elastic rear side ties) that are to be used during reverse tilting to keep the sides of the woven liner tight and reduce wrinkling. If reverse tilting, attach these ties to the top and bottom container lash rings.

Locate the remaining (3) metal bars and install each of them one at a time by inserting the end of the metal bar into the left hand sewn loop and into the container channel. The opposite end of the bar is slid into the adjacent channel and secured with the Velcro straps. Each bar will be parallel to the one above or below it.

Adjust the straps holding the top metal bar in place so that the bottom corners of the liner just touch the container floor.

Before start to loading, please check if the spill sheet is secured at the bottom rear of the liner. The sheet can not be trapped under the liner during loading. Close the zippered opening until unload.

LOADING INSTRUCTIONS: (for the specified type enclosed on page 3)

1. This liner is designed to be loaded with reverse tilting gravity feed or conveyor type loading. Before loading begins unzip the loading port and attach the (2) elastic loops inside the liner around the container load locks and place the top load flap over the container ceiling to prevent product from falling on the container ceiling.
2. If loading by reverse tilting position container with the rear doors open with the container at a 90 degree angle. Make sure the (2) sets of side ties are attached to the corner load locks.
3. Begin the loading process by gravity feed or by inserting the conveyor into the container and filling from the front to the back.
4. Once the container is at the proper weight or the liner is filled enough so that the product does not flow over the top bar you can stop the loading process.
5. Remove any loading equipment, unhook the top elastic loops, fold in the top flap and zip up the rear opening. Once the container doors are closed the liner is ready to ship.

NOTE: UNIT IS INCH

